

Design of a Hydrogen Electrolysis System and Fuel Cell for Vehicle Applications

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Background

Gasoline powered engines have long been the industry standard for vehicles

• Burning gasoline releases greenhouse gasses such as CO₂, CO, and NO₂

The electric engine has been newly popularized due to its higher efficiency and lack of tailpipe emissions

- Electricity to power these vehicles comes from burning fossil fuels
 - Net output of greenhouse gasses
- Hydrogen fuel cells solve both issues:
- No emissions when used in an engine
- H₂ fuel can be produced cleanly

H₂, Fuel Cell Mechanism



Owejan, J., Gagliardo, J., Sergi, J., Kandlikar, S., & Trabold, T. (n.d.). Water management studies in PEM fuel cells, part I: Fuel cell design and in situ water distributions. Retrieved February 14, 2025

H_2 splits in half \rightarrow Releases an $e^- \rightarrow$ Electricity

Anode Reaction: $H_2 \rightarrow 2H^+ + 2e^-$

Cathode Reaction: $\frac{1}{2}O_2 + 2H^+ + 2e^- \rightarrow H_2O$

- Protons travel through the membrane and meet O₂ flowing over the cathode
- e⁻ travel through an external circuit, generating electricity

Clean H₂ **Production** 6. H₂ out separator Electrolyzer 7. Pre-mix high 20. H₂ after cooler 10.Wat-H.-4. Mix before Electrolyzer

Electrolysis, powered by solar energy, splits H₂O into H₂ and O₂ with zero emissions

Input: KOH (catalyst) + H_2O + 48,400 W Output: 99.5% pure streams of H₂ and O₂

Electrolysis Governing Equations

$$\frac{Butler - Volmer Equation:}{i = i_0 [EXP(\frac{a_a F \eta_s}{RT}) - EXP(-\frac{a_c F \eta_s}{RT})]}$$

i = current density, i_0 = exchange current density, a_a and a_c = transfer coefficients, η_s =surface overpotential

- Quantifies the rate of oxidation and reduction
- Models rate of electron transfer \rightarrow how much energy is required to produce hydrogen

Faraday's Law:

$$r = \frac{i^*A}{N^*F}$$

A = electrode surface area, N = number of electrons

• Predicts amount H₂ consumed and O₂ needed

Our parameters produced 4.678 kg/hr H₂, enough for a full tank



Fuel Cell Governing Equations

PEM Polarization Equation:

 $V_{Cell} = constant - 2.303 \frac{RT}{F} \{ log(\frac{i}{i_{mf}}) - log(\frac{i_{o_2}}{P_{mf}}) - log(1 - \frac{i_{load}}{j_p}) \} - R_{\Omega} i_{load}$

 R_{Ω} =Ohmic Resistance, $P_{\Omega 2}$ =partial pressure O_2 , i_{load} =current density through external circuit, j_D=limiting current density

• Quantifies the performance of our fuel cell via several key parameters

Our parameters resulted in 345 cells required to reach optimal power production

Team 4

Fuel Cell Design

(A): The multiple serpentine channels forces gas reactants to spread out evenly on the usable surface (B): The manifolds allow for gasses and fluids to flow throughout the entire system

(C): The endplates act as the inlet and outlet for all products and reactants

(D): The cooling system pumps coolant both around the cell and in between the two bipolar plates

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